# Stadco
# Six Sigma Programme



## Company Information

Stadco is an international supplier of automotive products and services. With a turnover of £230m, a workforce of 1300 and a distinguished list of clients, Stadco is a major tier 1 supplier in the automotive sector.

## Requirements

- Build capability in terms of Problem Solving and Process Improvement, certifying key personnel to Six Sigma Green Belt level.

- Establish a common language for Quality and Continuous Improvement within the Stadco Group.

- Deliver bottom-line benefits and process improvements through the completion of projects.



## Capella's Input

- Co-development of the strategic plan

- Branding of bespoke training and support materials

- Delivery of awareness workshops for Directors and Sponsors

- Delivery of Yellow and Green Belt training

- 1:1 and group coaching to support project selection, assess progress and share learning

- Provision of technical support in key tools such as Measurement System Analysis, Graphical Analysis and Root Cause Verification

- Mid and Final programme reviews with Sponsors and other stakeholders

- On-going support for a cross-functional steering group, formed specifically to guide deployment

" It has provided me with additional techniques to help shape the way that I approach improvement projects.

## Results

- Certified Six Sigma Green Belts across the group with the skills and confidence to identify improvement opportunities and apply best practice methods and tools to a range of problems and opportunities.

- Delivered improvements in key areas including:

- Increasing skin panel productivity

- Reduced IT wait-times

- Management of site traffic flow

- Reduced unplanned press downtime

- Workplace organisation & efficiency

- Transferable inter-site labelling

- Increasing average RFT to 90%

" We have had 32 employees from across the business involved in the Green Belt training, each delivering their own project which has brought cost savings & new opportunities. The training has been very cost-effective. "