

# Case Study

## Client

Stadco is an international supplier of automotive products and services. With a turnover of £230m, a workforce of 1300 and a distinguished list of clients, Stadco is a major tier 1 supplier in the automotive sector.



## Resources used

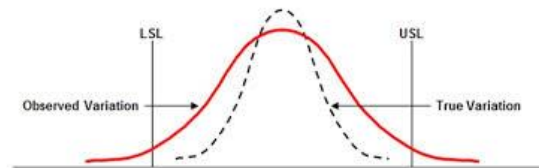
- Awareness workshops for Directors and Sponsors
- Delivered Yellow Belt and Green Belt training across the group
- 1:1 and group coaching to support project selection, assess progress and share learning
- Mid and Final programme reviews with Sponsors and other stakeholders

## Approach

Capella worked with Stadco to develop their strategic plan. Providing on-going support for a cross-functional steering group, formed specifically to guide deployment. To certify Six Sigma Green Belts across the group with the skills and confidence to identify improvement opportunities and apply best practice methods and tools to a range of problems and opportunities.

## Methodology

Provision of technical support in key tools such as Measurement System Analysis, Graphical Analysis and Root Cause Verification.



## Results

- **Increased** average **Right First Time** to **90%**
- **Increased** skin panel **productivity**
- **Reduced** IT **wait times**
- **Reduced** unplanned press **downtime**
- **Improved** workplace organisation and **efficiency**



“ We have 32 employees from across the business involved in the Green Belt training, each delivering their own project which has brought cost savings and new opportunities. The training has been very cost-effective ”